

PAINT PRETREATMENT



CONVERSION COATINGS & FINAL SEALS																		
PRODUCT		APPLICATION				SUBSTRATE			CHEMISTRY					CONCENTRATION	TEMPERATURE	METHOD		
PRODUCT NAME	DESCRIPTION	Conversion Coatings	Final Seal	Adhesion Promoter	Dry in Place	Steel	Aluminum	Galvanized	Zinc Phosphate	Iron Phosphate	Zirconium	Cleaner/Coater	Phosphate-Free	Typical Dilution	Operating Temperature	Spray	Immersion	Spray Wand
Freibond 8	Zinc Phosphate	X				X		X	X					2-3%	155-165°F	X	X	
Freibond 23	Low Temp Iron Phosphate	X				X				X				3-6%	120-140°F	X	X	
Freibond 28	Low Temp Iron Phosphate	X				X	X	X		X				3-6%	120-140°F	X	X	
Freibond D36	Iron Phosphate Cleaner/Coater	X				X				X		X		3-6%	120-140°F	X	X	
Freibond D37	Iron Phosphate Cleaner/Coater	X				X	X	X		X		X		3-6%	120-140°F	X	X	
Freibond SW1	Spray Wand Iron Phosphate Cleaner/Coater	X				X				X		X		2-6%	120-160°F			X
Freibond SW2	Spray Wand Iron Phosphate Cleaner/Coater	X				X	X	X		X		X		2-6%	120-160°F			X
Freibond T100	Zirconium Pretreatment	X				X	X	X			X		X	2-3%	AMB-110°F	X		X
Freibond T201	Zirconium Pretreatment Cleaner/Coater	X				X	X	X			X	X	X	2-3%	AMB-110°F	X		X
Freicon RSX	Pretreatment Sealer		X	X	X	X	X	X						2-3%	AMB-110°F	X	X	X
Freicon RST	Pretreatment Sealer		X	X	X	X	X	X						2-7%	AMB-110°F	X	X	X